

## Model:PVC330-J5

Technical Parameters			Screw type
<b>INJECTION UNIT</b>	<b>Screw Diameter</b>	<b>mm</b>	65
	<b>Screw L/D Ratio</b>	<b>L/d</b>	22
	<b>Shot size</b>	<b>cm<sup>3</sup></b>	1285
	<b>Injection Weight</b>	<b>g</b>	1169
	<b>Injection Rate</b>	<b>g/s</b>	233
	<b>Plasticizing Capacity</b>	<b>g/s</b>	36.5
	<b>Injection Pressure</b>	<b>Mpa</b>	187
	<b>Screw speed</b>	<b>rpm</b>	0-180
<b>CLAMPING UNIT</b>	<b>Clamp Tonnage</b>	<b>KN</b>	3300
	<b>Toggle stroke</b>	<b>mm</b>	605
	<b>Space Bet. Tie-bars</b>	<b>mm</b>	680x680
	<b>Max.Mold height</b>	<b>mm</b>	670
	<b>Min.Mold height</b>	<b>mm</b>	250
	<b>Ejector stroke</b>	<b>mm</b>	160
	<b>Ejector tonnage</b>	<b>Kn</b>	70
<b>GENERAL</b>	<b>Max.pump pressure</b>	<b>Mpa</b>	16
	<b>Pump motor power</b>	<b>Kw</b>	56
	<b>Heater Power</b>	<b>Kw</b>	22.6
	<b>Machine Dimension</b>	<b>m</b>	6.8x1.9x2.3
	<b>Machine weight</b>	<b>T</b>	13
	<b>Oil tank Cap.</b>	<b>L</b>	650