

Model:PVC600-J5

Technical Parameters			Screw type
INJECTION UNIT	Screw Diameter	mm	95
	Screw L/D Ratio	L/d	20
	Shot size	cm³	3880
	Injection Weight	g	3531
	Injection Rate	g/s	580
	Plasticizing Capacity	g/s	85
	Injection Pressure	Mpa	145
	Screw speed	rpm	0-125
CLAMPING UNIT	Clamp Tonnage	KN	6000
	Toggle stroke	mm	860
	Space Bet. Tie-bars	mm	860x840
	Max.Mold height	mm	860
	Min.Mold height	mm	350
	Ejector stroke	mm	220
	Ejector tonnage	Kn	125
GENERAL	Max.pump pressure	Mpa	16
	Pump motor power	Kw	34.7+34.7
	Heater Power	Kw	43.5
	Machine Dimenshion	m	9.0x2.3x3.7
	Machine weight	T	28
	Oil tank Cap.	L	1100