

PET130X-J5

Technical Parameters			Screw type
INJECTION UNIT	Screw Diameter	mm	45
	Screw L/D Ratio	L/d	25
	Shot size	cm ³	392
	Injection Weight	g	357
	Injection Rate	g/s	172
	Plasticizing Capacity	g/s	17
	Injection Pressure	Mpa	126
	Screw speed	rpm	0-220
CLAMPING UNIT	Clamp Tonnage	KN	1300
	Toggle stroke	mm	360
	Space Bet. Tie-bars	mm	430x415
	Max.Mold height	mm	440
	Min.Mold height	mm	140
	Ejector stroke	mm	120
	Ejector tonnage	Kn	45
GENERAL	Max.pump pressure	Mpa	16
	Pump motor power	Kw	18.2
	Heater Power	Kw	9.8
	Machine Dimension	m	4.5x1.25x1.86
	Machine weight	T	3.7
	Oil tank Cap.	L	210