

PET230X-J5

Technical Parameters			Screw type
INJECTION UNIT	Screw Diameter	mm	55
	Screw L/D Ratio	L/d	25
	Shot size	cm ³	772
	Injetion Weight	g	703
	Injetion Rate	g/s	155
	Plasticizing Capacity	g/s	29
	Injection Pressure	Mpa	140
	Screw speed	rpm	0-185
CLAMPING UNIT	Clamp Tonnage	KN	2300
	Toggle stroke	mm	490
	Space Bet. Tie-bars	mm	532x532
	Max.Mold height	mm	550
	Min.Mold height	mm	200
	Ejector stroke	mm	140
	Ejector tonnage	Kn	70
GENERAL	Max.pump pressure	Mpa	16
	Pump motor power	Kw	27
	Heater Power	Kw	16.9
	Machine Dimenshion	m	5.5x1.42x2.16
	Machine weight	T	7
	Oil tank Cap.	L	340