

PET170X-J5

Technical Parameters			Screw type		
INJECTION UNIT	Screw Diameter	mm	48		
	Screw L/D Ratio	L/d	25		
	Shot size	cm ³	529		
	Injetion Weight	g	481		
	Injetion Rate	g/s	138		
	Plasticizing Capacity	g/s	21		
	Injection Pressure	Mpa	156		
	Screw speed	rpm	0-185		
CLAMPING UNIT	Clamp Tonnage	KN	1700		
	Toggle stroke	mm	430		
	Space Bet. Tie-bars	mm	480x480		
	Max.Mold height	mm	510		
	Min.Mold height	mm	170		
	Ejector stroke	mm	140		
	Ejector tonnage	Kn	45		
GENERAL	Max.pump pressure	Mpa	16		
	Pump motor power	Kw	24		
	Heater Power	Kw	11		
	Machine Dimenshion	m	5.1x1.4x2.1		
	Machine weight	T	5.2		
	Oil tank Cap.	L	240		