

PET270X-J5

Technical Parameters			Screw type
INJECTION UNIT	Screw Diameter	mm	60
	Screw L/D Ratio	L/d	25
	Shot size	cm³	1010
	Injection Weight	g	919
	Injection Rate	g/s	184
	Plasticizing Capacity	g/s	33
	Injection Pressure	Mpa	168
	Screw speed	rpm	0-160
CLAMPING UNIT	Clamp Tonnage	KN	2700
	Toggle stroke	mm	545
	Space Bet. Tie-bars	mm	580x580
	Max.Mold height	mm	580
	Min.Mold height	mm	210
	Ejector stroke	mm	145
	Ejector tonnage	Kn	70
GENERAL	Max.pump pressure	Mpa	16
	Pump motor power	Kw	27
	Heater Power	Kw	21.55
	Machine Dimension	m	5.9x1.52x2.35
	Machine weight	T	8.6
	Oil tank Cap.	L	470