

PET330X-J5

Technical Parameters			Screw type
INJECTION UNIT	Screw Diameter	mm	70
	Screw L/D Ratio	L/d	25
	Shot size	cm³	1550
	Injection Weight	g	1411
	Injection Rate	g/s	270
	Plasticizing Capacity	g/s	42
	Injection Pressure	Mpa	161
	Screw speed	rpm	0-180
CLAMPING UNIT	Clamp Tonnage	KN	3300
	Toggle stroke	mm	605
	Space Bet. Tie-bars	mm	680x680
	Max.Mold height	mm	670
	Min.Mold height	mm	250
	Ejector stroke	mm	160
	Ejector tonnage	Kn	70
GENERAL	Max.pump pressure	Mpa	16
	Pump motor power	Kw	56
	Heater Power	Kw	22.6
	Machine Dimension	m	6.8x1.9x2.3
	Machine weight	T	13
	Oil tank Cap.	L	650