

# PET530X-J5

Technical Parameters			Screw type
INJECTION UNIT	Screw Diameter	mm	85
	Screw L/D Ratio	L/d	25
	Shot size	cm <sup>3</sup>	3778
	Injection Weight	g	3438
	Injection Rate	g/s	584
	Plasticizing Capacity	g/s	88
	Injection Pressure	Mpa	133
	Screw speed	rpm	0-150
CLAMPING UNIT	Clamp Tonnage	KN	5300
	Toggle stroke	mm	830
	Space Bet. Tie-bars	mm	840x830
	Max.Mold height	mm	810
	Min.Mold height	mm	350
	Ejector stroke	mm	200
	Ejector tonnage	Kn	125
GENERAL	Max.pump pressure	Mpa	16
	Pump motor power	Kw	34.7+34.7
	Heater Power	Kw	34.5
	Machine Dimension	m	8.7x2.2x2.7
	Machine weight	T	24
	Oil tank Cap.	L	1050