

PET600-J5

Technical Parameters			Screw type
INJECTION UNIT	Screw Diameter	mm	100
	Screw L/D Ratio	L/d	25
	Shot size	cm ³	4472
	Injection Weight	g	4070
	Injection Rate	g/s	642
	Plasticizing Capacity	g/s	95
	Injection Pressure	Mpa	131
	Screw speed	rpm	0~125
CLAMPING UNIT	Clamp Tonnage	KN	6000
	Toggle stroke	mm	860
	Space Bet. Tie-bars	mm	860x840
	Max.Mold height	mm	860
	Min.Mold height	mm	350
	Ejector stroke	mm	220
	Ejector tonnage	Kn	150
GENERAL	Max.pump pressure	Mpa	16
	Pump motor power	Kw	55
	Heater Power	Kw	43.5
	Machine Dimension	m	9x2.3x3.7
	Machine weight	T	28
	Oil tank Cap.	L	1100